

	VITAL TECHNICAL SDN. BHD.	 
	Technical Data Sheet	
	VT-342HS Sprayable Contact Adhesive	

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VT-342HS Sprayable Contact Adhesive

PHYSICAL STATE

Light brown liquid

BASE

Solvent-based synthetic rubber

ODOUR

Aromatic odour

PACKAGING

3.0 kg/ tin
(6 tins/carton)
12.0 kg/ tin
15.0 kg/ tin

OPEN TIME

2 to 20 minutes

APPLICATION TEMPERATURE

-10 °C – 40 °C

SERVICE TEMPERATURE

-10 °C – 50 °C

SHELF LIFE

12 months

STORAGE

Highly flammable, keep away from heat source or naked flames. Store in dry and cool place, below 30 °C.

DESCRIPTION



VT-342HS Sprayable Contact Adhesive is a cost effective solvent-based synthetic rubber adhesive formulated to bond a variety of common materials. It features low viscosity hence it is easy to spray. It has longer tack time, fast curing yet offers superior bonding strength.

TECHNICAL DATA

Solid	: 34.0 – 36.0 %	
Viscosity at 25°C	: 50 – 70 cPs	Brookfield LV 2, 100 rpm
Specific gravity	: 0.79 – 0.82	
Peel strength	: >70N / 25mm	ASTM D1876

FEATURES

- Cost effective
- Excellent adhesion
- Bonds most materials
- Easy to spray

APPLICATION

- Ideal for bonding of polyurethane foam, leather, wood and various materials.

APPLICATION DIRECTION

1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
2. Stir adhesive before use.
3. Spray the adhesive to both surfaces to be bonded with a clean sprayer to give a uniform coating.
4. Allow the solvents to evaporate until the adhesive film is touch dry. It will take between 2 to 20 minutes depending upon surface porosity and weather condition.
5. Position the coated surfaces accurately before assemble them. Apply even pressure to consolidate the bond.

CAUTION

Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility. Suspected of damaging the unborn child. (inhalation). May cause damage to organs (nervous system, central nervous system) through prolonged or repeated exposure (inhalation). Toxic to aquatic life with long lasting effects. Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing dust / fume / gas / mist / vapours / spray. Wear protective gloves protective clothing / eye protection / face protection / hearing protection. Specific treatment (see supplemental first aid instruction on this label). Collect spillage. Keep out of reach of children. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

LEGAL NOTES

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