



# VITAL TECHNICAL SDN. BHD.

## Technical Data Sheet

### VT-348 Carpet Glue



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# VT-348 Carpet Glue

#### PHYSICAL STATE

Yellowish brown

#### PACKAGING

3.0 L/ tin  
(8 tins/carton)

#### OPEN TIME

5 to 20 minutes

#### APPLICATION TEMPERATURE

-10 °C to 40 °C

#### SERVICE TEMPERATURE

-10 °C to 60 °C

#### SHELF LIFE

12 months

#### STORAGE

Highly flammable, keep away from heat source or naked flames. Store in dry and cool place, below 30 °C.

#### DESCRIPTION



VT-348 Carpet Glue is a cost-effective solvent-based adhesive specially formulated for carpet bonding. It is easy to spread and it grabs immediately upon contact. It's easy to use and it offers good bonding strength.

TECHNICAL DATA	Property	Value	Test Method
TECHNICAL DATA	Solid content	: 27 - 29 %	
	Viscosity at 25°C	: 1,400 – 1,700 cPs	Brookfield LV2, 20 rpm
	Specific gravity	: 0.82 – 0.86	

- FEATURES**
- Cost effective
  - Specially for carpet bonding
  - Excellent adhesion

**APPLICATION** Ideal for carpet bonding, also bonds most other materials such as Formica, rubber, cork, leather, fiberglass, polyurethane foam, EVA to wood, metal or concrete.

- APPLICATION DIRECTION**
1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
  2. Stir adhesive before use.
  3. Apply the adhesive to both surfaces to be bonded with a dry, clean brush or scraper to give a uniform coating.
  4. Allow the solvents to evaporate until the adhesive film is touch dry. It will take between 5 to 20 minutes depending upon surface porosity and weather condition.
  5. Position the coated surfaces accurately before assemble them. Apply even pressure to consolidate the bond.

**CAUTION** Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. May cause drowsiness or dizziness. Suspected of damaging fertility. Suspected of damaging the unborn child. (inhalation). May cause damage to organs (nervous system, central nervous system) through prolonged or repeated exposure (inhalation). Toxic to aquatic life with long lasting effects. If medical advice is needed, have product container or label at hand. Keep out of reach of children. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Wear protective gloves / protective clothing / eye protection / face protection / hearing protection. Specific treatment. Keep out of reach of children. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

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