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# VT-338 AP Contact Adhesive

## PHYSICAL STATE

Light brown liquid

## BASE

Solvent-based synthetic rubber

## ODOUR

Aromatic odour

## PACKAGING

3.0 L/ tin  
(6 tins/carton)  
3.6 L/ tin  
(8 tins/carton)  
15.0 kg/ tin

## OPEN TIME

10 to 40 minutes

## APPLICATION TEMPERATURE

-10 °C – 40 °C

## SERVICE TEMPERATURE

-10 °C – 100 °C

## SHELF LIFE

12 months

## STORAGE

Highly flammable, keep away from heat source or naked flames. Store in dry and cool place, below 30 °C.

## DESCRIPTION



VT-338 / VT-338E AP Contact Adhesive is a solvent-based synthetic rubber adhesive especially formulated to bond a variety of common materials. It's easy to spread and it grabs immediately upon contact. It is easy to use with long tack time and offers good bonding strength.

TECHNICAL DATA	Property	Value	Standard
	Solid	: 22 – 24 %	
	Viscosity at 25°C	: 7,500 – 8,500 cPs	Brookfield LV 3, 10 rpm
	Specific gravity	: 0.88 – 0.92	
	Peel strength	: >115 N / 25mm	ASTM D1876

- FEATURES**
- Long tack time
  - Long working time
  - Excellent adhesion
  - Bonds most materials

**APPLICATION** Ideal for bonding of laminate, rubber, cork, leather, fiberglass, polyurethane foam, EVA to wood, metal or concrete. It is also suitable for carpet installation.

- APPLICATION DIRECTION**
1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
  2. Stir adhesive before use.
  3. Apply the adhesive to both surfaces to be bonded with a dry, clean brush or scraper to give a uniform coating.
  4. Allow the solvents to evaporate until the adhesive film is touch dry. It will take between 10 to 40 minutes depending upon surface porosity and weather condition.
  5. Position the coated surfaces accurately before assemble them. Apply even pressure to consolidate the bond.

**CAUTION**

Contains rosin; colophony. May produce an allergic reaction. Highly flammable liquid and vapour. Causes skin irritation. May cause drowsiness or dizziness. Suspected of damaging fertility. Suspected of damaging the unborn child. (inhalation). May cause damage to organs (nervous system, central nervous system) through prolonged or repeated exposure (inhalation). Harmful to aquatic life with long lasting effects. If medical advice is needed, have product container or label at hand. Keep out of reach of children. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Wear protective gloves / protective clothing / eye protection / face protection / hearing protection. Store locked up. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

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