



VITAL TECHNICAL SDN. BHD.

Technical Data Sheet

VT-328  
Contact Adhesive



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# VT-328 Contact Adhesive

## PHYSICAL STATE

Light brown liquid

## BASE

Solvent-based synthetic rubber

## ODOUR

Aromatic

## COLOUR

Light brown

## PACKAGING

15 ml x 10 tubes/card  
(48/carton)

30 ml/ tube boxed  
(288/carton)

100 mL/can  
(100 cans/carton)

250 ml/ can  
(24 cans/carton)

650 ml/can  
(12 cans/carton)

1.0 L/ tin  
(12 tins/carton)

3.0 L/ tin  
(6 tins/carton)

18.0 L/ tin

## OPEN TIME

5 to 15 minutes

## APPLICATION TEMPERATURE

-10 °C – 40 °C

## SERVICE TEMPERATURE

-10 °C – 60 °C

## SHELF LIFE

12 months

## STORAGE

Highly flammable, keep away from heat source or naked flames. Store in dry and cool place, below 30 °C.

## DESCRIPTION



VT-328 Contact Adhesive is a premium quality solvent-based synthetic rubber adhesive formulated to bond a variety of common materials. It is easy to use, fast setting and offers superior bonding strength.

<b>TECHNICAL DATA</b>	Solid	: 22 – 24 %	
	Viscosity at 25°C	: 3,500 – 4,500 cPs	Brookfield LV 3, 10 rpm
	Specific gravity	: 0.86 – 0.90	
	Peel strength	: >115N / 25mm	ASTM D1876

<b>FEATURES</b>	<ul style="list-style-type: none"><li>Fast cure</li><li>Fast setting</li><li>Excellent adhesion</li><li>Bonds most materials</li></ul>
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<b>APPLICABLE TESTS / STANDARDS</b>	VT-328 meets the requirements of: <ul style="list-style-type: none"><li>Sirim Test</li><li>ASTM D903 - 98(2004) - Standard Test Method for Peel or Stripping Strength of Adhesive Bonds</li><li>ASTM D1475-98(2003) - Standard Test Method for Density of Liquid Coatings, Inks, and Related Products</li><li>ASTM D2196-05 - Standard Test Methods for Rheological Properties of Non-Newtonian Materials by Rotational (Brookfield type) Viscometer</li><li>RoHS Directive 2011/65/EU</li></ul>
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<b>APPLICATION</b>	Ideal for bonding of laminate, rubber, cork, leather, fiberglass, polyurethane foam, EVA to wood, metal, or concrete. It is also suitable for carpet installation.
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<b>APPLICATION DIRECTION</b>	<ol style="list-style-type: none"><li>Surfaces must be clean, dry and free of dirt, grease, oil or water.</li><li>Stir adhesive before use.</li><li>Apply the adhesive to both surfaces to be bonded with a dry, clean brush or scraper to give a uniform coating.</li><li>Allow the solvents to evaporate until the adhesive film is touch dry. It will take between 5 to 15 minutes depending upon surface porosity and weather condition.</li><li>Allowing the solvent to evaporate completely before assembly is essential to obtain a secure, permanent bond.</li><li>Position the coated surfaces accurately before assemble them.</li><li>Apply even pressure to consolidate the bond.</li></ol>
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<b>CAUTION</b>	Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. May cause drowsiness or dizziness. Suspected of damaging fertility. Suspected of damaging the unborn child. May cause damage to organs (nervous system, central nervous system) through prolonged or repeated exposure (inhalation). Harmful to aquatic life with long lasting effects. If medical advice is needed, have product container or label at hand. - Keep out of reach of children. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Wear protective gloves / protective clothing / eye protection / face protection / hearing protection.
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<b>LEGAL NOTES</b>	Every endeavour has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of variations of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.
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