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	<b>Technical Data Sheet</b>			
	<b>VT-653 Seam Sealer</b>			

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# VT-653 Seam Sealer

## BASE

Synthetic rubber and resin

## PHYSICAL STATE

Paste

## ODOUR

Odourless

## COLOR

Off-white

## PACKAGING

180 mL/tube  
(60 tubes/carton)

## SHELF LIFE

12 months (tube)

## STORAGE

Store in a dry and cool place with temperature around 25°C

## APPLICATION TEMPERATURE

5 °C – 35 °C

## SERVICE

TEMPERATURE  
-10 °C – 50 °C

## DESCRIPTION



VT-653 Seam Sealer is a professional grade sealant for sealing automobile exterior and interior seam joints. It features good adhesion strength, quick to skin, paintable and low shrinkage.

## DATA

Specific gravity	: 1.20 ± 0.10
Viscosity	: Paste, does not slump or sag
Setting time	: 72 hours for maximum strength
Solid content	: 60 ± 2%

## FEATURES

- Paintable
- Quick skinning
- Low shrinkage
- Good adhesion
- For exterior and interior seams / joints

## APPLICATION

It is designed to seal sheet metal overlap joint that have been spot welded.

## APPLICATION DIRECTION

1. Ensure surface to be bonded should be dry, clean and free from dust, oil and grease.
2. Apply sealant onto the surface to be sealed.
3. Allow sealant dry thoroughly before painting.

## CAUTION

Highly flammable liquid and vapour. Causes skin irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe fumes. Use only outdoors or in a well-ventilated area. Wear protective gloves. Store in a well-ventilated place. Keep cool. Store locked up. Keep out of reach of children. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

## LEGAL NOTES

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