



VT-653 Seam Sealer

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)
Issue date: 6/30/2025 Version: 1.0

SECTION 1: Identification

1.1. GHS Product identifier

Product form : Mixture
Product name : VT-653 Seam Sealer
UN-No. (ADR) : 1133

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

No additional information available

1.4. Supplier's details

Manufacturer

Vital Technical Sdn. Bhd.
No.93, Jalan Industri 3/3 Rawang Integrated Industrial Park,
48000 Rawang, Selangor, Malaysia.
T +603 60942088 - F +603 60992930

1.5. Emergency phone number

No additional information available

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification according to the United Nations GHS

Flammable liquids, Category 2	H225	Calculation method
Acute toxicity (dermal), Category 5	H313	Calculation method
Acute toxicity (inhalation:dust,mist) Category 4	H332	Calculation method
Skin corrosion/irritation, Category 2	H315	Calculation method
Hazardous to the aquatic environment – Chronic Hazard	Not classified	Calculation method

Full text of H-statements: see section 16

Adverse physicochemical, human health and environmental effects : Highly flammable liquid and vapour,May cause damage to organs through prolonged or repeated exposure,Harmful if inhaled,Causes skin irritation.

2.2. GHS Label elements, including precautionary statements

Labelling according to the United Nations GHS

Hazard pictograms (GHS UN) :



Signal word (GHS UN) :

Danger

Hazardous ingredients :

xylene; ethylbenzene

Hazard statements (GHS UN) :

H225 - Highly flammable liquid and vapour
H313 - May be harmful in contact with skin
H315 - Causes skin irritation
H332 - Harmful if inhaled

Precautionary statements (GHS UN) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.

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P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.

2.3. Other hazards which do not result in classification

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to the United Nations GHS
xylene	CAS-No.: 1330-20-7	10 – 30	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315
ethyl acetate	CAS-No.: 141-78-6	1 – 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
ethylbenzene	CAS-No.: 100-41-4	1 – 10	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation), H332 STOT RE 2, H373 Asp. Tox. 1, H304

Full text of H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : Harmful if inhaled.
Symptoms/effects after skin contact : Irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Water spray.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapour.

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Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective actions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and materials for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

xylene (1330-20-7)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Xylene, mixed isomers, pure
IOELV TWA (mg/m ³)	221 mg/m ³
IOELV STEL (mg/m ³)	442 mg/m ³
IOELV STEL (ppm)	100 ppm
Notes	Skin

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xylene (1330-20-7)	
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
USA - ACGIH - Occupational Exposure Limits	
Local name	Xylene, mixed isomers (Dimethylbenzene)
ACGIH TWA (ppm)	100 ppm
ACGIH STEL (ppm)	150 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2021
USA - ACGIH - Biological Exposure Indices	
Local name	XYLENES (Technical or commercial grade)
Biological Exposure Indices (BEI)	1.5 g/g creatinine Parameter: Methylhippuric acids - Medium: urine - Sampling time: End of shift
Regulatory reference	ACGIH 2021
ethyl acetate (141-78-6)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Ethyl acetate
IOELV TWA (mg/m³)	734 mg/m³
IOELV STEL (mg/m³)	1468 mg/m³
IOELV STEL (ppm)	400 ppm
Regulatory reference	COMMISSION DIRECTIVE (EU) 2017/164
USA - ACGIH - Occupational Exposure Limits	
Local name	Ethyl acetate
ACGIH TWA (ppm)	400 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr
Regulatory reference	ACGIH 2021

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment (PPE)

Materials for protective clothing :
Hand protection : Protective gloves
Eye protection : Safety glasses
Skin and body protection : Wear suitable protective clothing
Respiratory protection : [In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s)



8.4. Exposure limit values for the other components

No additional information available

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SECTION 9: Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Colour	: Pale yellow.
Odour	: aromatic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Highly flammable liquid and vapour.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic (calculated value) (40 °C)	: > 40 mm ² /s
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: ≈ 1.25
Relative vapour density at 20°C	: Not available
Solubility	: Not available
Viscosity, dynamic	: ≈ 2000000 mPa·s
Particle size	: Not applicable

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapour.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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Acute toxicity (dermal) : May be harmful in contact with skin.
Acute toxicity (inhalation) : Inhalation:dust,mist: Harmful if inhaled.

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ATE UN (dermal)	4073.44 mg/kg bodyweight
ATE UN (dust,mist)	4.446 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified

ethyl acetate (141-78-6)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: Not classified

ethylbenzene (100-41-4)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified

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Viscosity, kinematic	> 40 mm ² /s

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified.
Classification procedure (Hazardous to the aquatic environment, long-term (chronic)) : Calculation method

12.2. Persistence and degradability

VT-653 Seam Sealer	
Persistence and degradability	Not rapidly degradable

xylene (1330-20-7)	
Persistence and degradability	Not rapidly degradable

ethylbenzene (100-41-4)	
Persistence and degradability	Not rapidly degradable

ethyl acetate (141-78-6)	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

VT-653 Seam Sealer	
Bioaccumulative potential	No additional information available

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12.4. Mobility in soil

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Mobility in soil	No additional information available
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12.5. Other adverse effects

Ozone : Not classified
Other adverse effects : No additional information available




SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information : Flammable vapours may accumulate in the container.

SECTION 14: Transport information

In accordance with UN RTDG / IMDG / IATA

UN RTDG	IMDG	IATA
14.1. UN number		
1133	1133	1133
14.2. UN Proper Shipping Name		
ADHESIVES	ADHESIVES	Adhesives
Transport document description		
UN 1133 ADHESIVES, 3, II	UN 1133 ADHESIVES, 3, II	UN 1133 Adhesives, 3, II
14.3. Transport hazard class(es)		
3	3	3
		
14.4. Packing group		
II	II	II
14.5. Environmental hazards		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

14.6. Special precautions for user

UN RTDG

Limited quantities (UN RTDG) : 5L
Excepted quantities (UN RTDG) : E2
Packing instruction (UN RTDG) : P001, IBC02
Special packing provisions (UN RTDG) : PP1
Portable tank and bulk container special instructions (UN RTDG) : T4
Portable tank and bulk container special provisions (UN RTDG) : TP1, TP8

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IMDG	
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP8
EmS-No. (Fire)	: F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS
EmS-No. (Spillage)	: S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS
Stowage category (IMDG)	: B
Properties and observations (IMDG)	: Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.

IATA	
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y341
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 353
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 364
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3
ERG code (IATA)	: 3L

14.7. Transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION 16: Other information

Issue date	: 6/30/2025
Abbreviations and acronyms	: CAS-No. - Chemical Abstract Service number ATE - Acute Toxicity Estimate EC50 - Median effective concentration EC-No. - European Community number IATA - International Air Transport Association IMDG - International Maritime Dangerous Goods LC50 - Median lethal concentration LD50 - Median lethal dose LOAEL - Lowest Observed Adverse Effect Level N.O.S. - Not Otherwise Specified NOAEC - No-Observed Adverse Effect Concentration NOAEL - No-Observed Adverse Effect Level NOEC - No-Observed Effect Concentration OEL - Occupational Exposure Limit SDS - Safety Data Sheet

Full text of H-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4

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Full text of H-statements:	
Acute Tox. 5 (Dermal)	Acute toxicity (dermal), Category 5
Aquatic Chronic Not classified	Hazardous to the aquatic environment – Chronic Hazard Not classified
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis
H225	Highly flammable liquid and vapour
H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin
H313	May be harmful in contact with skin
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H373	May cause damage to organs through prolonged or repeated exposure

Safety Data Sheet (SDS), UN

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.