

VITAL TECHNICAL SDN. BHD.

Technical Data Sheet

VT-220 Seal-All-Gaps





Issuance date: 31/03/08 Revision date: 27/09/22 Revision No.: 22-02

VT-220 / VT-220S Seal-All-Gaps

Green Water-based Acrylic Sealant



BASE

Water-based acrylic

PHYSICAL STATE

Non-sagging paste

STANDARD COLOUR

(WA0) White

SPECIAL COLOUR

(Made-to-order) (B20) Brown

(BA0) Black (BA1) Dark Bronze

(G13) Grey Bosney

(GA0) Dark Grey

(MA0) Maple

(OA0) Oak

(SA0) Cherry

TOOLING TIME / WORKING TIME

<15 minutes (at 25°C & 50% R.H.)

SKIN-FORM TIME

15 minutes

PACKAGING

450 g/ cartridge (24 cartridges/carton) 960 g/ sausage (20 sausages/carton)

SHELF LIFE

24 months (cartridge / sausage)

STORAGE

Store in a dry and cool place with temperature below 30 °C (Do not store below 5 °C)

APPLICATION TEMPERATURE

5 °C – 50 °C

SERVICE TEMPERATURE

-10 °C – 75 °C

(Scan to learn how to use)



Visit product page: https://vitaltechnical.c

DESCRIPTION



VT-220 Seal-All-Gaps is an environmentally friendly (APEO-, Formaldehyde- and Phthalatefree) acrylic sealant for general purpose sealing applications. It is paintable and formulated for sealing gaps and joints where slight movements or vibrations are expected.

It is compliant with Leadership in Energy and Environmental Design (LEED) EQ 4.1: Low Emitting Materials.

TECHNICAL DATA

Base : Acrylic latex Curing system : Water evaporation Specific gravity : 1.57 g/mL Solid content : 79% Slump test : No slump **ASTM D 2202** Stain index **ASTM D 2203** : No stain : 1.4 N/mm² Maximum tensile strength

Maximum tensile strength : 1.4 N/mm² ASTM D 412
Elongation at break : 220% ASTM D 412
Shore A hardness : 22 ASTM D 2240
Low VOC compliance : Yes SCAQMD Rule 1168
VOC content : 27.75 g/L USEPA Method 24
: <1% USEPA Method 310

FEATURES

- Certified Green Sealant
- APEO-, Formaldehyde- and Phthalate- free
- Permanently flexible
- Easy clean up

APPLICABLE TESTS / STANDARDS

VT-220 meets the requirements of:

- Leadership in Energy and Environmental Design (LEED) IEQ 4.1 compliant
 - Low VOC Content USEPA Method 24 and USEPA Method 310 under SCAQMD rule 1168
 - Low VOC Emission CDPH Standard Method v1.2- 2017
- RoHS I & II and SVHC

APPLICATION

 General sealing applications (door and window joints, cabinet and wardrobe installation, skirting of wood flooring, etc.). Suitable for various substrates (metal, PVC, wood, concrete, gypsum boards, reinforced cement boards, marble, etc.).

PREPARATION

- Substrate surface must be dry and clean; free of dirt, grease, oil, or standing water.
- For a neat finishing, use masking tape and remove it within the working time.
- For sealant designs with depth of over 10 mm, use approved backing materials.

APPLICATION DIRECTION

- 1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
- Surfaces should be cleaned with alcohol, M.E.K. or other suitable solvent. Do not use soap or detergent.
- 3. For a neat finish, apply masking tape and remove it before sealant skins over.
- 4. Cut nozzle at 45° angle to desired bead-width and apply to substrate with cartridge gun.
- 5. Tool the sealant within 15 minutes of extrusion before it skins.
- Allow to dry for one hour before applying water-based paint and 24 hours for oil-based paint.
- 7. Uncured sealant can be cleaned up with damp cloth.



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CLEAN UP

- Wet sealants can be cleaned up with water.
- Cured sealants can only be removed mechanically.

LIMITATIONS

Not recommended for following applications:

- Applied outdoors if it is likely to be rained upon within 2 hours of application.
- Use in areas of constant water immersion.
- Joint movement more than 10%.

CAUTION

Contains a mixture of CMIT/MIT. May produce an allergic reaction. Keep out of reach of children. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

LEGAL NOTES

Every endeavour has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of variations of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.

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